



RPI RE-FLEX SYSTEMS

- EPDM MEMBRANE
- TPO MEMBRANE
- COATINGS



RPI ROYAL EDGE SYSTEMS

- EPDM MEMBRANE

## RPI RE-FLEX PRIMER/ACTIVATOR DATA SHEET

Technical Data	
<b>Physical Properties</b>	
Color:	Thin clear liquid
Weight per Gallon:	6 lbs. ± 0.1lb/gal
VOC Content:	5.38 lbs/gal (645 g/L)
Solids Content:	15% ± 2%
Flash Point:	18°F
Specific Gravity:	0.75-0.81
<b>Application Properties</b>	
Service Temperature:	-40°F to 250°F
Application Temperature:	20°F to 110°F
Storage Temperature:	40°F to 90°F
Shelf Life:	One year in unopened container
Thin, Free Flowing	Aliphatic, Aromatic



NOTE: The foregoing information is published as general information only. The listed properties and performance characteristics are approximate values and are not part of the product specification.

### DESCRIPTION:

RPI Re-Flex Primer/Activator is a high solids primer used to prepare surfaces for the application of RPI Re-Flex Seam Tape and other Re-Flex tape backed products. Used in conjunction with Re-Flex tape products over metal, concrete, and other surfaces, and as a primer/activator for Re-Flex Uncured EPDM in TPO taped systems.

### PHYSICAL CHARACTERISTICS:

Re-Flex Primer/Activator provides excellent green strength, quick adhesion, and resistance to aging.

### APPLICATION INSTRUCTIONS:

Refer to the RPI Fully Adhered EPDM/TPO Application Handbook or RPI Specification Manual for detailed application options.

1. Stir the Primer/Activator before and during use to suspend solids. Prepared surfaces should be dry and clean.
2. Using an RPI Scrub Pad, apply the Primer/Activator to the membrane surface using back and forth strokes. Do not apply in a circular motion. Apply the Primer until the surface has a flat grey color.

### NOTE:

Primer/Activator should only be applied using RPI Scrub Pads. Scrub Pads are packaged 24 per carton.

### PRODUCT CODE: TPA1

### PACKAGING:

- 1 Gallon Pail
- 3 Gallon Pail
- 5 Gallon Pail

### RECOMMENDED STORAGE:

1. Store in original unopened containers at temperatures between 40° F and 90° F.
2. Do not store on rooftop in direct sunlight. Keep product temperature below 80° F.
3. When store in cooler temperatures, allow material to warm to room temperature before using.
4. Rotate stock. Do not use product past 12 month shelf life.

### PRECAUTION DATA:

Refer the RPI Specifications and MSDS data prior to application of Re-Flex Primer/Activator.

### SHELF LIFE:

1. When stored in original unopened containers at temperatures between 40° F (5°C) and 90° F (33° C), a shelf life of 12 months can be expected
2. The expected shelf life can be shortened if product is stored in temperatures exceeding recommended storage levels.

Information stated on this Roofing Products International, Inc. Data Sheet is intended to provide basic guidance as to storage, application, coverage, shipping, and other product data. Information is subject to change without notice. For more information regarding this product, refer to RPI MSDS, and the RPI Specification Manual. As neither Roofing Products International, Inc. nor its representatives practice structural engineering or architecture, RPI disclaims any responsibility and offers no opinion as to the structural soundness of any structure on which its products may be applied. The building owner should obtain the services of a competent structural engineer before proceeding. RPI accepts no responsibility for any structural failure or resultant damages. No Roofing Products International, Inc. representative is authorized to vary this disclaimer.



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